



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	858	8712A42	CYLINDER BLOCK	1		
2	16	76175	STUD, POWERHEAD	6	(1-7/8")	
3	16	67065	STUD, POWERHEAD	2	(5-1/2")	
3	16	78438	STUD, POWERHEAD	2	(6-3/4")	
4	17	20033	DOWEL PIN, LOCATING	2		
5	17	67296	DOWEL PIN, CYLINDER BLOCK	2		
6	27	11338	GASKET, SEALING	2		2
7		42249	COVER, STARTER MOTOR (UP	1		
8	10	73657	SCREW, COVER TO CRANKCA	2	(1-1/2")	
9	13	26993	LOCKWASHER, STARTER MOT	4		
10		76867	COVER, STARTER MOTOR (LO	1		
11	10	77065	SCREW, COVER TO CRANKCA	2	(2")	
11A	23	99448	BUSHING	1		
12	10	66717	SCREW, CRANKCASE TO CYLIN	8	(3-1/4")	
12	10	74824	SCREW, CRANKCASE TO CYLIN	6	(1-1/4")	
13	1159	9608A 1	END CAP ASSEMBLY, UPPER	1		
14	25	54029	"O" RING, END CAP	1		2
15	31	93496	ROLLER BEARING, END CAP	1		
16	26	41953	OIL SEAL, END CAP	1		
17	10	69034	SCREW, UPPER END CAP TO CY	4	(1")	
18	10	24220	SCREW, SET - CYLINDER BLOCK	2	(3/16") (OLD DESIGN)	
19	22	38407	PLUG, CYLINDER BLOCK (WATEI	1	(OLD DESIGN)	
20	16	15094	STUD, FLYWHEEL COVER TO CY	1	(1-7/8")	
21	16	15093	STUD, FLYWHEEL COVER TO BF	2	(1")	
22	23	67269	SPACER, FLYWHEEL COVER ST	1		
23	12	49221 1	WASHER, FLYWHEEL COVER ST	6		
24	12	72761	WASHER, FLYWHEEL COVER ST	3		
25	11	73651	NUT, FLYWHEEL COVER STUD	3		
26		42248	BRACKET, FLYWHEEL COVER	1		
27	10	49668	SCREW, BRACKET TO CRANKCA	2	(3/4")	
28	1156	7809A 1	END CAP ASSEMBLY, LOWER	1		
29	25	62700	"O" RING, END CAP (3-1/4" I.D.	1		2
30	26	41953	OIL SEAL, END CAP	2		
31	10	28636	SCREW	4	LOWER END CAP TO CYLINDEF	
32	13	26992	LOCKWASHER, LOWER END CAI	4		
33	10	64022	SCREW, ADJUSTING - CYLINDEF	1		
34	11	64015	NUT, JAM - ADJUSTING SCREW	1		
35		26852	CAP, NYLON - ADJUSTING SCRE	1		
36		93772A 2	HIGH SPEED CONTROL ASSEMB	1		
37	10	69020	SCREW	3		
38	12	28822	WASHER	2		